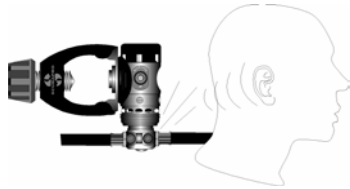
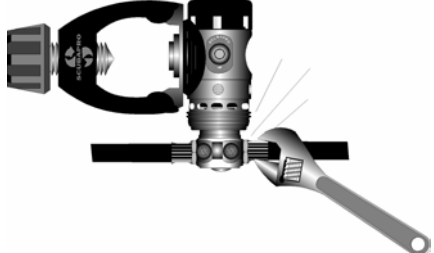

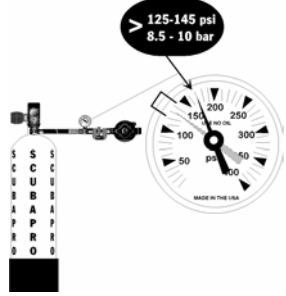
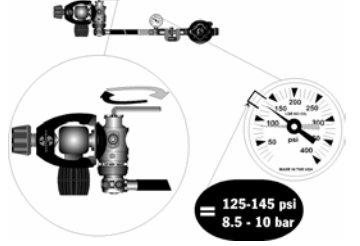


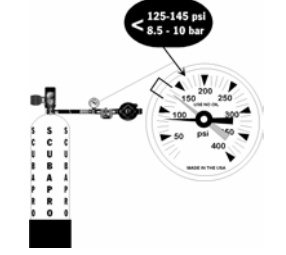
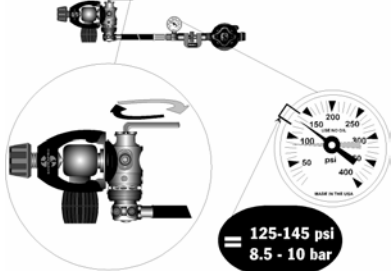




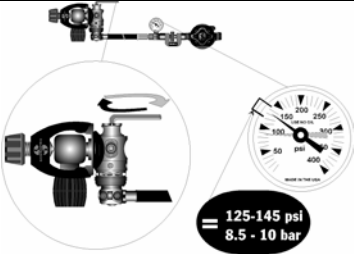
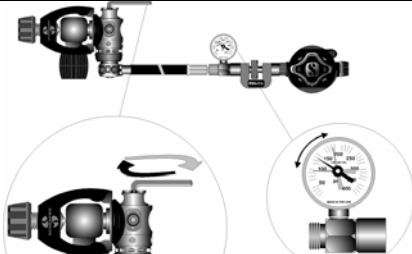
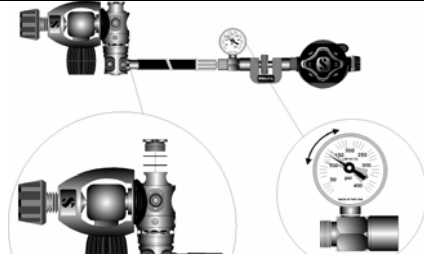

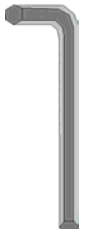
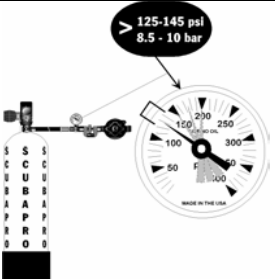
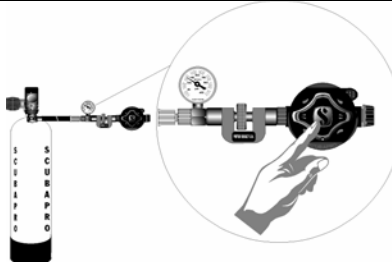
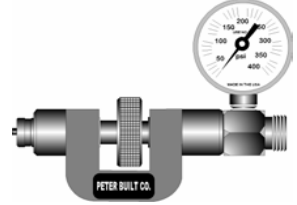
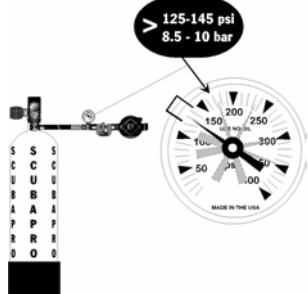
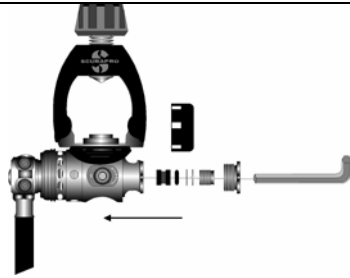
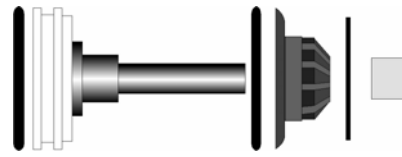


SCUBAPRO MK 25-MK 20 First Stages Trouble Shooting Guide

Symptom	Correction		Tools Needed	
Audible leak from ports or plugs	Tighten ports and plugs		Replace damaged o-rings Seat all o-rings properly	
				
High IP (3000 psi supply)	Adjust IP down (clockwise)	Adjust the number of shims	5/32" hex	Pneumatic adjusting tool
				
Low IP (3000 psi supply)	Adjust IP up (counterclockwise)	Adjust the number of shims	5/32" hex	Pneumatic adjusting tool
				



SCUBAPRO MK 25-MK 20 First Stages Trouble Shooting Guide

Symptom	Correction		Tools Needed	
Low IP at 300 psi 	Adjust IP with adjusting screw 	Replace spring or shim 	Pneumatic adjusting tool 	5/32" hex 
Initial IP creep on gauge 	New seat: Cycle regulator 20 – 25 times 		Pneumatic adjustment tool 	
Continuous IP creep on gauge 	Replace seat 	Replace Piston 	Various 